

# A Smoldering Solution for PFAS and Other Organic Contaminants

Moderator: Justin Knight, Geosyntec

Speakers:

- Gavin Grant, Managing Director, Savron
- Laura Kinsman, Project Professional, Savron

May 15, 2024, 4:30 p.m.



20  
24

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

SAMEJETC.ORG



@SAMENATIONAL



@SAME\_NATIONAL



#SAMEJETC24



"SOCIETY OF AMERICAN MILITARY ENGINEERS"



 **conferences i/o**



or browse to  
[jetc.cnf.io](http://jetc.cnf.io)

This is an interactive session.  
To participate, use your mobile device:  
**[jetc.cnf.io](http://jetc.cnf.io)**  
Or scan the QR Code

- Find the session.
- The presenter will unlock the poll(s) during the presentation.
- Please complete a brief Evaluation Survey at the end of the session.

MAY 14-16, 2024  
ORLANDO, FL

OPERATION:  
COLLABORATION

SAME [SAMEJETC.ORG](http://SAMEJETC.ORG)

# HOUSEKEEPING ITEMS

Take Note of Exits

Silence Your Mobile Devices

Presentations and Audio Recordings will be available in the Attendee Service Center until August 30, 2024

Download your PDH record in the Attendee Service Center before August 30, 2024



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



[PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL)



[#SAMEJETC24](https://www.linkedin.com/company/SAMEJETC24)



"SOCIETY OF AMERICAN MILITARY ENGINEERS"

# SAME Environmental Community of Interest (ECOI)

- The COI will support and engage SAME Posts, DOD and Federal Agencies by providing members with a wide range of programs, activities, and information to enable them to stay on the forefront of environmental technologies, management and regulatory developments facing the A/E/C community, and national security.
- SAME ECOI Website - [SAME ECOI Webpage](#)
- Webinars
- Networking
- Joint Engineering Training Conference (JETC)
- PFAS Industry and Government Engagement (IGE) Project
- Post Support and Interaction
- Monthly ECOI - LINK to monthly call is on SAME ECOI webpage - [SAME ECOI Monthly Call](#)
  - Call currently third Wednesday of the month 1500-1600 hrs. May Change in Future
- For more information contact ECOI Chair Ann Ewy [annewysame@gmail.com](mailto:annewysame@gmail.com)



# Thank You to our Education Session Sponsors





# MODERATOR



Justin Knight  
Geosyntec  
Principal

## Fun Facts

- Close to my 700<sup>th</sup> Peloton Bike Workout (my wife is at over 1,200!)



MAY 14-16, 2024  
ORLANDO, FL

OPERATION:  
COLLABORATION

SAME SAMEJETC.ORG





# SPEAKER



**Gavin Grant**  
Savron  
Managing Director

## Fun Facts

- 6-time City of Toronto Dodgeball Champion



MAY 14-16, 2024  
ORLANDO, FL

OPERATION:  
COLLABORATION

SAME SAMEJETC.ORG



# SPEAKER



Laura Kinsman  
Savron  
Project Professional

## Fun Facts

- Loves Alpacas! And hiking.
- Currently learning how to juggle



MAY 14-16, 2024  
ORLANDO, FL

OPERATION:  
COLLABORATION

SAME SAMEJETC.ORG



*Live Content Slide*

**Poll: Have you heard of smoldering?**

# Smoldering Combustion



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



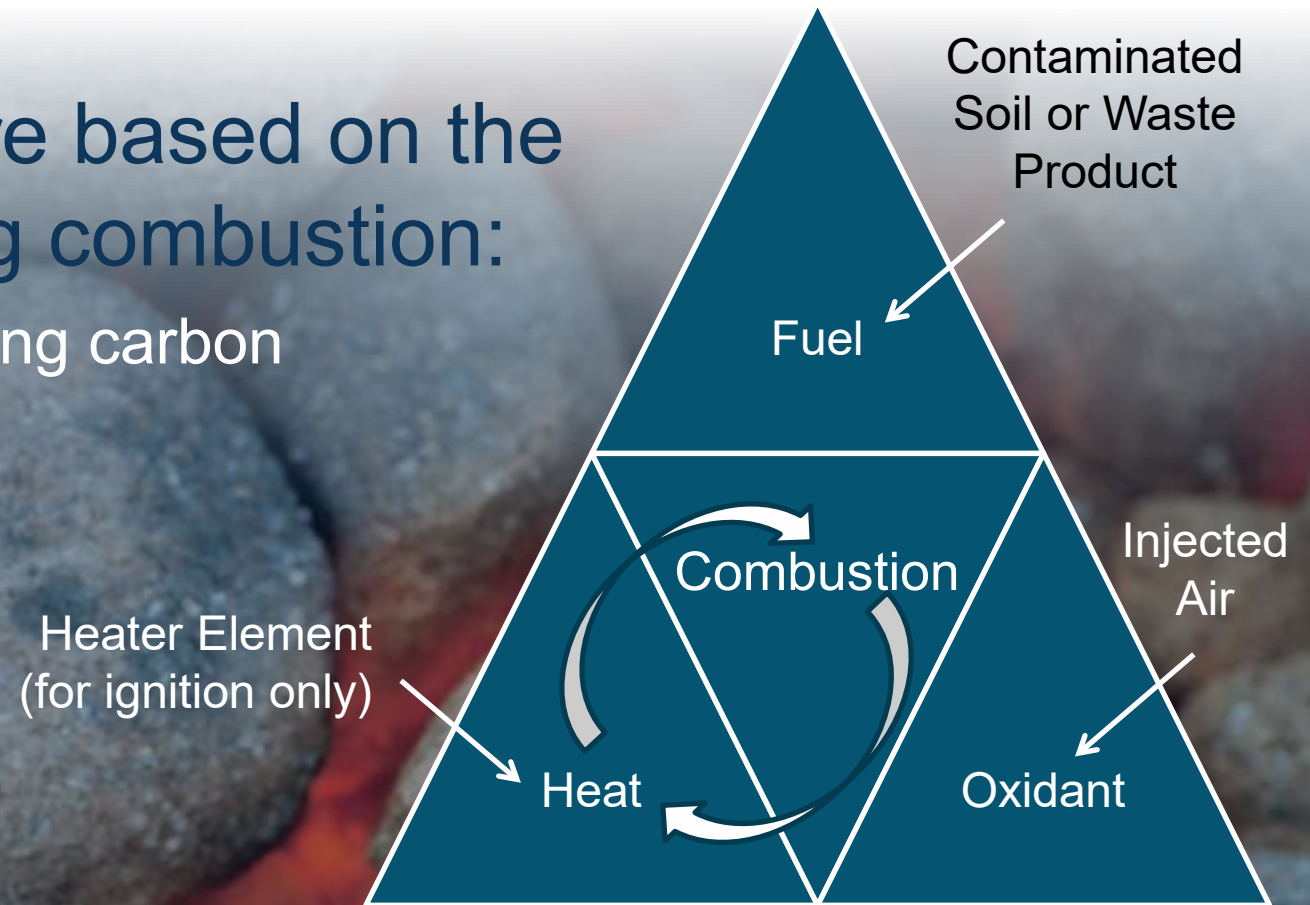
[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Smoldering Combustion

- **STAR and STARx** are based on the process of smoldering combustion:  
Exothermic reaction converting carbon compounds to  $\text{CO}_2 + \text{H}_2\text{O}$

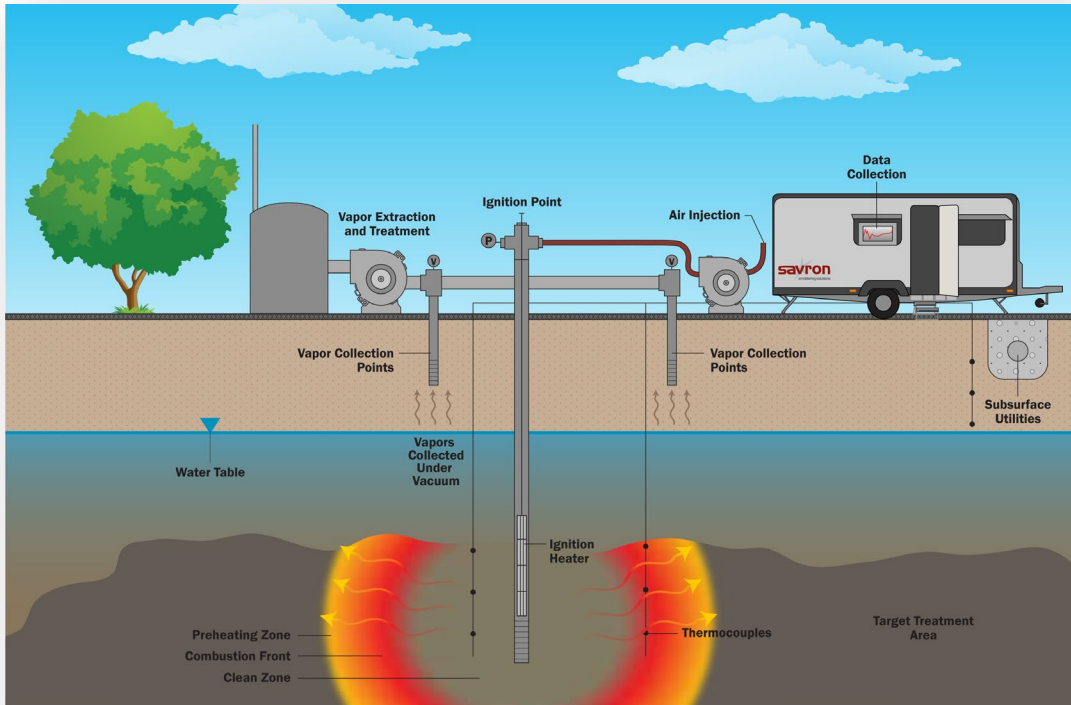


**STAR / STARx is a flameless combustion process: only smoldering is possible within a porous matrix (i.e., soil)**



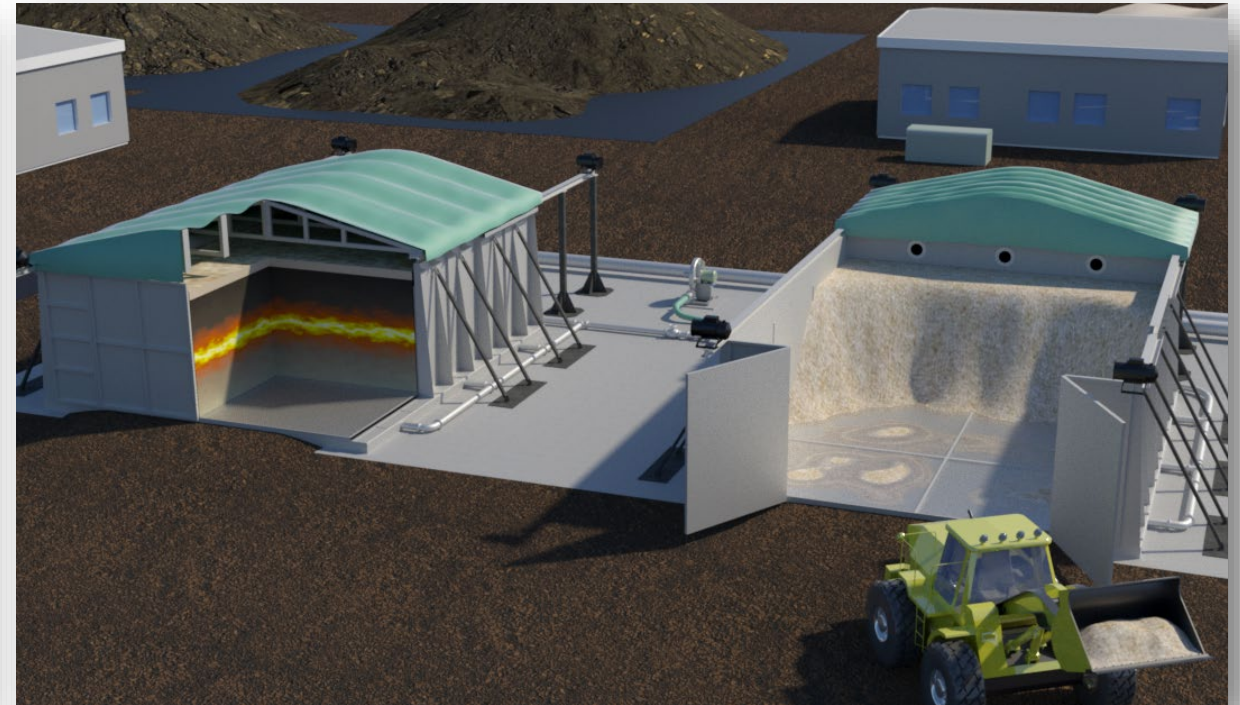
# STAR

- **In situ (vadose zone & below water table)**
  - Applied via ignition points and portable heaters



# STAR<sub>x</sub>

- **Ex situ (above ground)**
  - Soil piles placed on Hottpad™ or in STARxpress™ mobile treatment units









# STAR

# STAR<sub>x</sub>



**Full scale systems implemented at sites around the world for treating hydrocarbon-impacted soils and sludges**



# What About PFAS?



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

## SPOILER ALERT: Yes! We can smolder PFAS.



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@SAMENATIONAL](https://www.facebook.com/SAMENATIONAL)



[@SAME\\_NATIONAL](https://twitter.com/SAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/SOCIETY-OF-AMERICAN-MILITARY-ENGINEERS)



# Challenges for PFAS Remediation



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



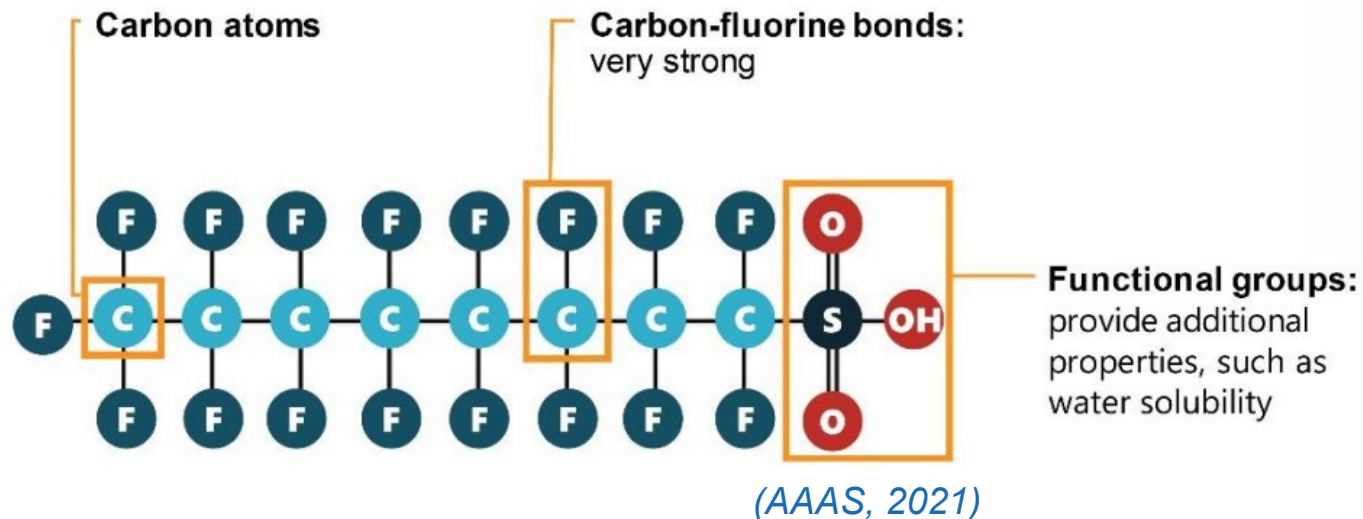
[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Challenges for PFAS Remediation

## Chemical and thermal stability



### Mineralization

- Increases with Temp > 700°C
- Maximizes at Temp > 900°C

# How do we measure it?

- Identification – what PFAS compounds are present?
- Quantification – how much of it is present?



20  
24

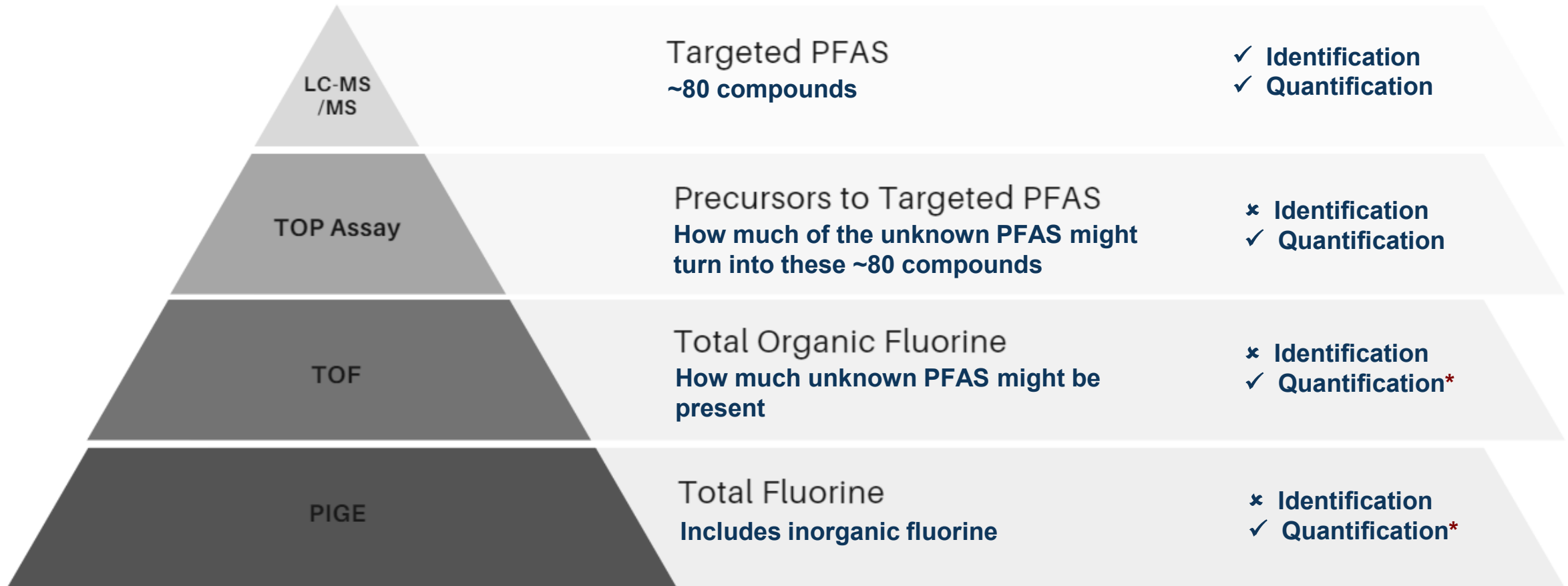
JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SIAM/JETC/DIGS](http://SIAM/JETC/DIGS) [PSAME\\_NATIONAL](https://www.facebook.com/PSAME_NATIONAL)

[PSAME\\_NATIONAL](https://www.linkedin.com/company/psame-national) [PSAME\\_NATIONAL](https://www.instagram.com/psame-national)

[PSAME\\_NATIONAL](https://www.facebook.com/psame-national) [PSAME\\_NATIONAL](https://www.instagram.com/psame-national) "SOCIETY OF AMERICAN MILITARY ENGINEERS"





**\*Fluorinated compounds you are quantifying may or may not be PFAS**

# PFAS Smoldering: The Science



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



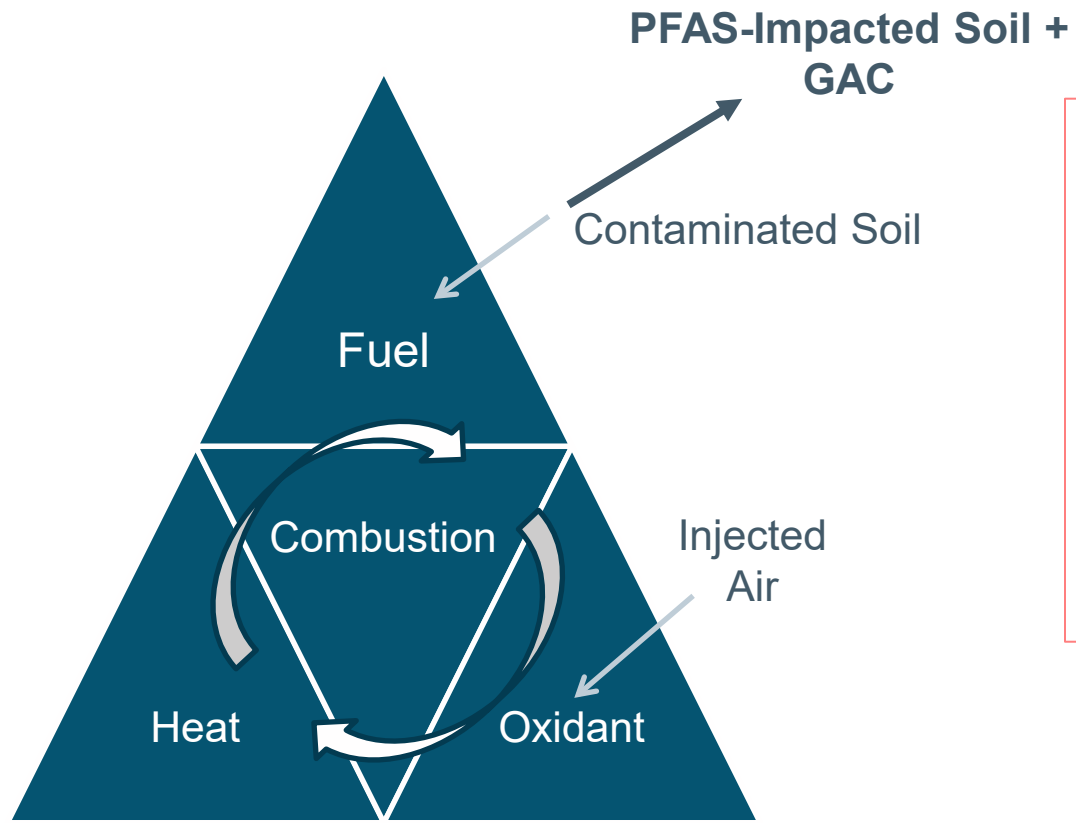
[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Smoldering: PFAS Applications

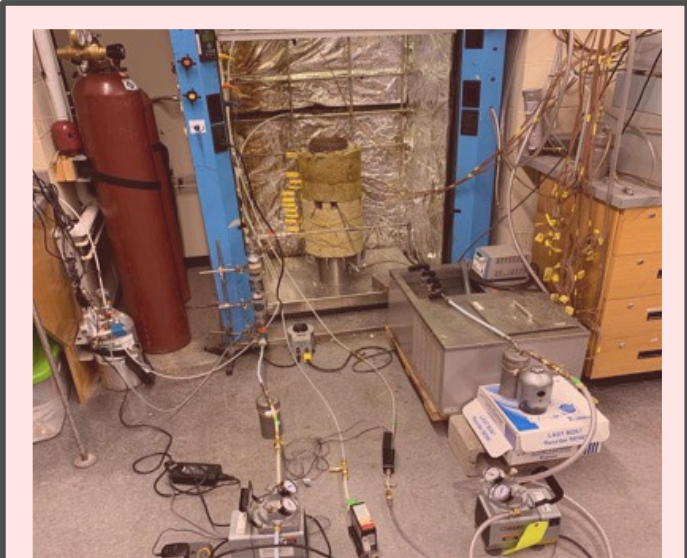
Same energy-efficient, flameless form of combustion as used for hydrocarbon applications



**For PFAS applications:**  
Small quantities of surrogate fuel (e.g., clean or spent GAC) used to sustain reaction and reach the high temperatures required for PFAS destruction



# SERDP Project



## Phase 1: Lab Column Tests

- Fluorine Mass Balance
- Optimization



## Phase 2: Pilot Scale Tests

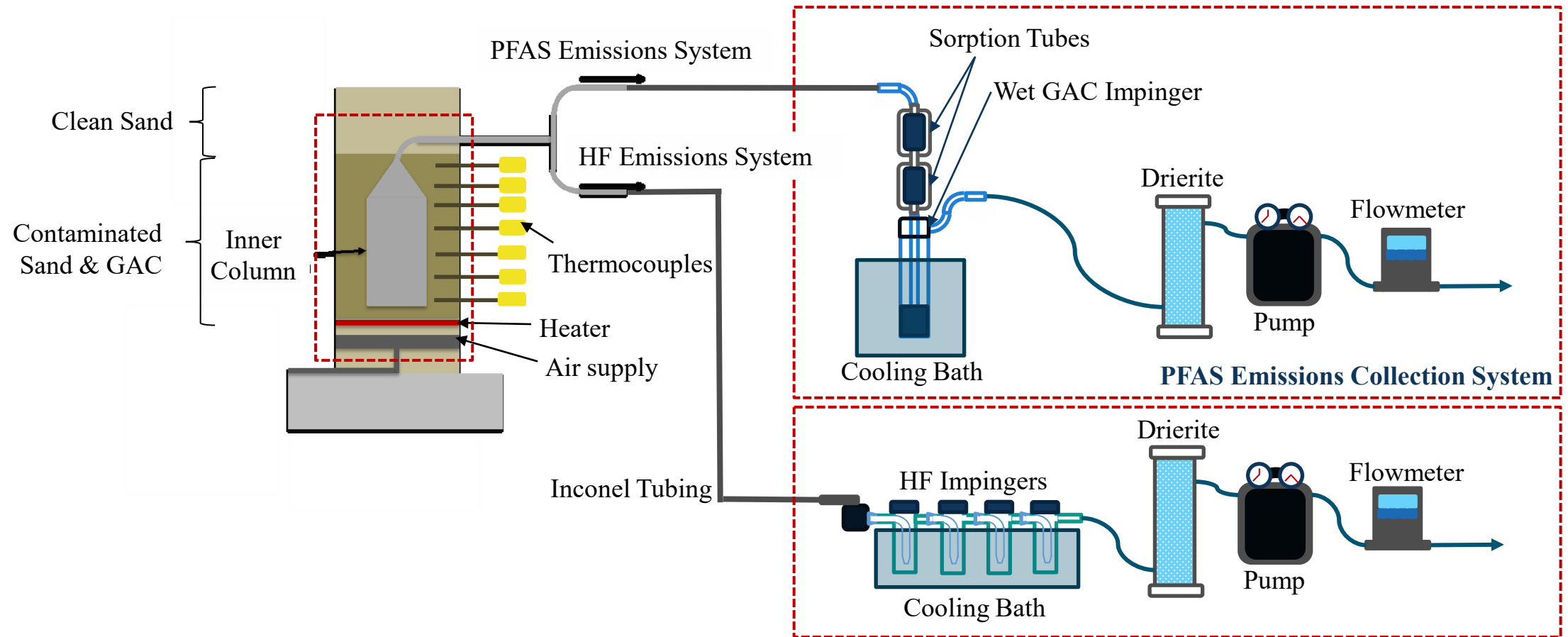
- Scale Up
- Evaluate Field Soils

2024  
Superior Achievement



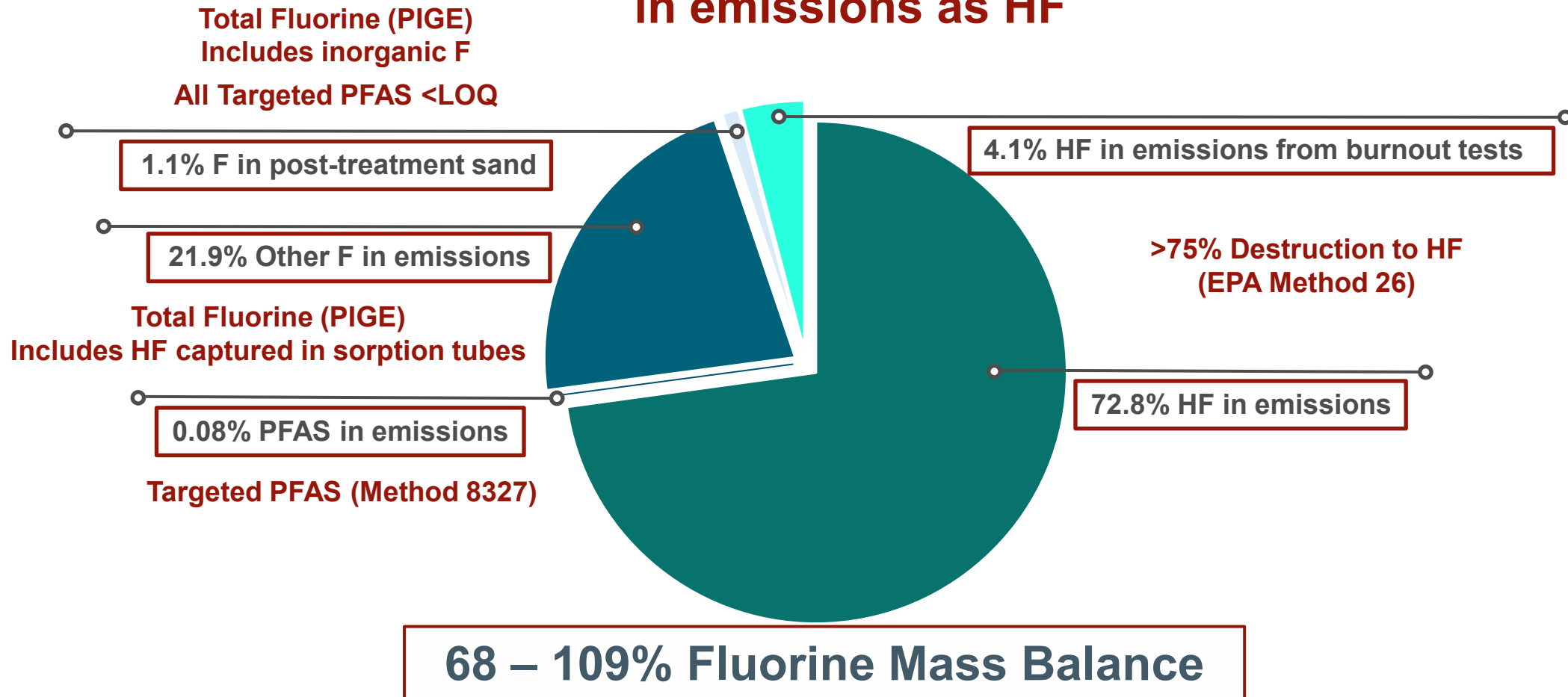
# Phase 1 – Mass Balance

Novel experimental design employed for detailed emissions analysis



# Phase 1 – Mass Balance

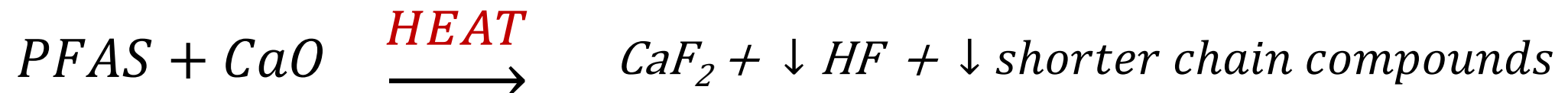
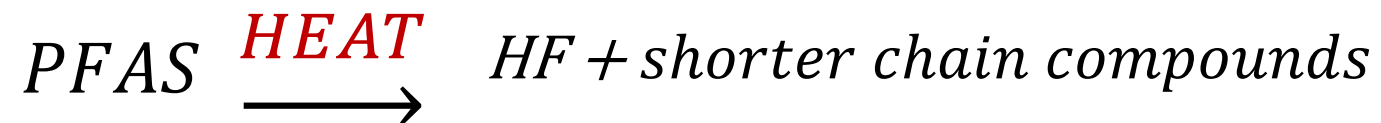
Fluorine mass balance for base case tests (50 g/kg GAC) found significant F in emissions as HF





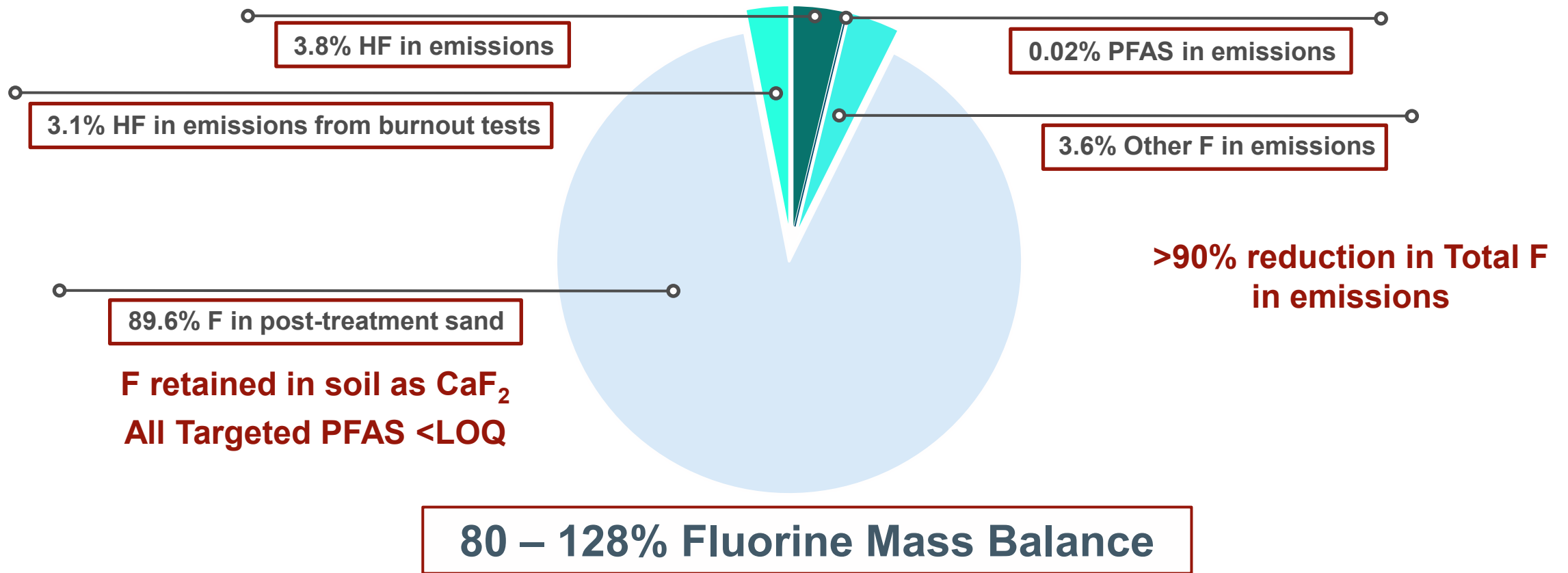
# Phase 1 – CaO Amendment Optimization

Calcium oxide can be used to improve PFAS destruction and minimize byproducts in emissions



# Phase 1 – CaO Amendment Optimization

With the addition of CaO, the majority of F is retained in post-treatment soils as inert CaF<sub>2</sub>



# Phase 1 – Key Takeaways



- PFAS reduced to near or below detection limits
- By adding small quantities of amendments (e.g., CaO), fluorine is primarily retained in treated material as an inert mineral form (CaF<sub>2</sub>)
- 80 – 128% fluorine mass balance achieved



# PFAS Smoldering: At Scale



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)

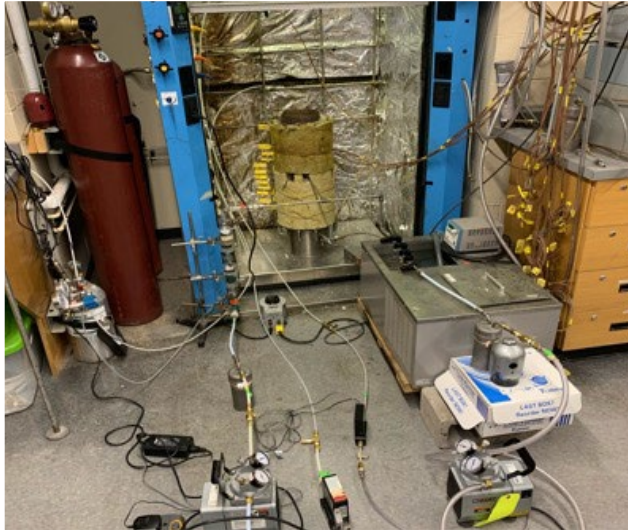


[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# SERDP Project



## Phase 1: Lab Column Tests

- Fluorine Mass Balance
- Optimization



## Phase 2: Pilot Scale Tests

- Scale Up
- Evaluate Field Soils



# Phase 2 – Pilot Test



**Project Site:** Military base in eastern Ontario, Canada

**Equipment:** 10 m<sup>3</sup> Pilot Scale Hottpad™

**Feedstock:** PFAS Contaminated Site Soils (20 m<sup>3</sup> total)



# Phase 2 – Mixing / Loading



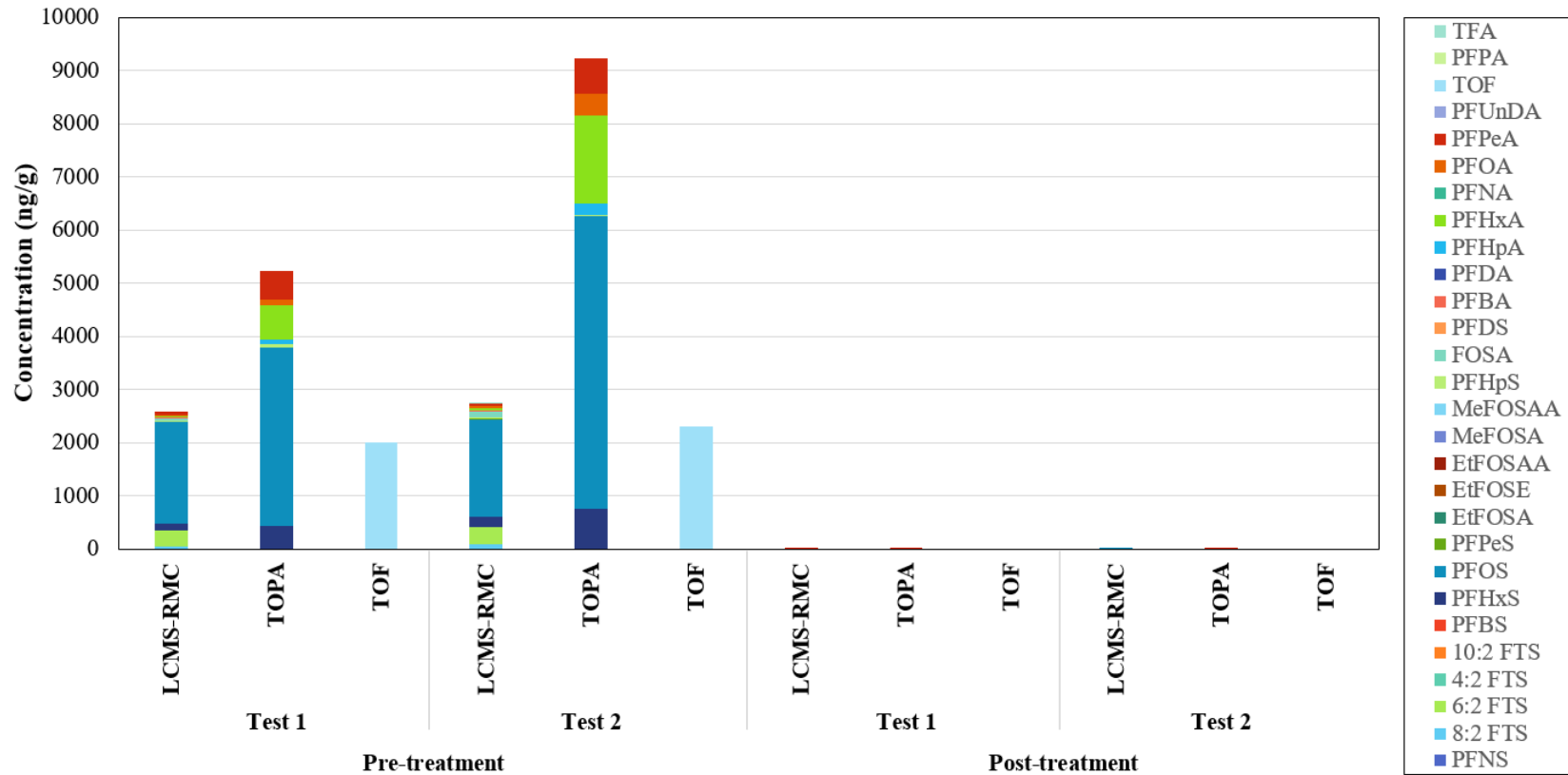


# Phase 2 – Unloading





# Phase 2 – Pilot Test Results



## Soil Results

- PFAS reduced to near or below detection limits
- Fluorine primarily retained as  $\text{CaF}_2$

## Emissions Results

- <0.2% of total fluorine emitted as PFAS
- <2% of total fluorine emitted as HF
- Fluorinated breakdown products can be captured via vapor-phase GAC



# Advantages and Limitations



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Advantages



20  
24

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@SAMENATIONAL](https://www.facebook.com/SAMENATIONAL)



[@SAME\\_NATIONAL](https://twitter.com/SAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Rapid On-Site Treatment



Pilot (10 m<sup>3</sup>)



STARxpress (35 m<sup>3</sup>)



HP-250 (250 m<sup>3</sup>)

## Scalable Solutions



# Energy Efficient



# Self-sustaining

# Destructive Technology



**Minimal residuals remaining after treatment**



2024 JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

SAMEJETC.ORG



@SAMENATIONAL



@SAME\_NATIONAL



#SAMEJETC24



"SOCIETY OF AMERICAN MILITARY ENGINEERS"



# Ex Situ and In Situ Options



# STAR

# STAR<sub>x</sub>



# Limitations

# Sufficient Permeability Required for Air Injection



**Typically silty sands or coarser; blending or bulking may be required for finer grained soils**

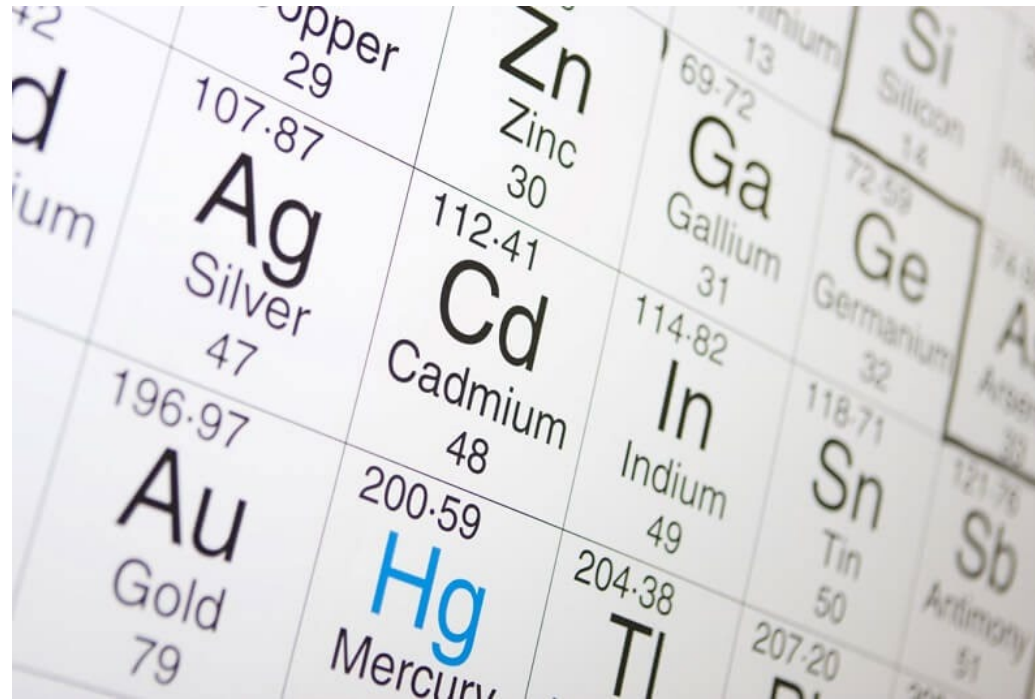
# Sufficient Low Volatility Fuel Required



**Surrogate fuel (e.g., anthracite, spent GAC) may be added to support smoldering**



# Limited Treatment of Metals



**Metal co-contaminants (if present) typically remain in post-treatment soil**

# Is Smoldering Right for My Site?



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# Initial Site Screening Conditions

- ✓ Silty sands or coarser
- ✓ PFAS, heavy hydrocarbons, or other recalcitrant compounds

## Other considerations:

- Treatment volume / timeframe
- Depth of contamination
- Power, space availability
- Water table depth, contaminant distribution (for in situ)



# Current PFAS Projects



2024

JOINT ENGINEER  
TRAINING CONFERENCE  
& EXPO

[SAMEJETC.ORG](http://SAMEJETC.ORG)



[@PSAMENATIONAL](https://www.facebook.com/PSAMENATIONAL)



[@PSAME\\_NATIONAL](https://twitter.com/PSAME_NATIONAL) | [#SAMEJETC24](https://twitter.com/SAMEJETC24)



["SOCIETY OF AMERICAN MILITARY ENGINEERS"](https://www.linkedin.com/company/society-of-american-military-engineers)

# US Air Force STARx

- Demonstration / validation of STARx for variable feedstocks (soil type, moisture content, co-contaminants, etc.)
- Co-treatment of spent GAC
- 10 x 10 m<sup>3</sup> pilot tests





# DIU / ESTCP STARxpress

- Design / fabricate two rapidly deployable 35 m<sup>3</sup> ex situ systems (STARxpress™)
- Demonstration at DoD site in Alaska to treat PFAS-impacted soil stockpile







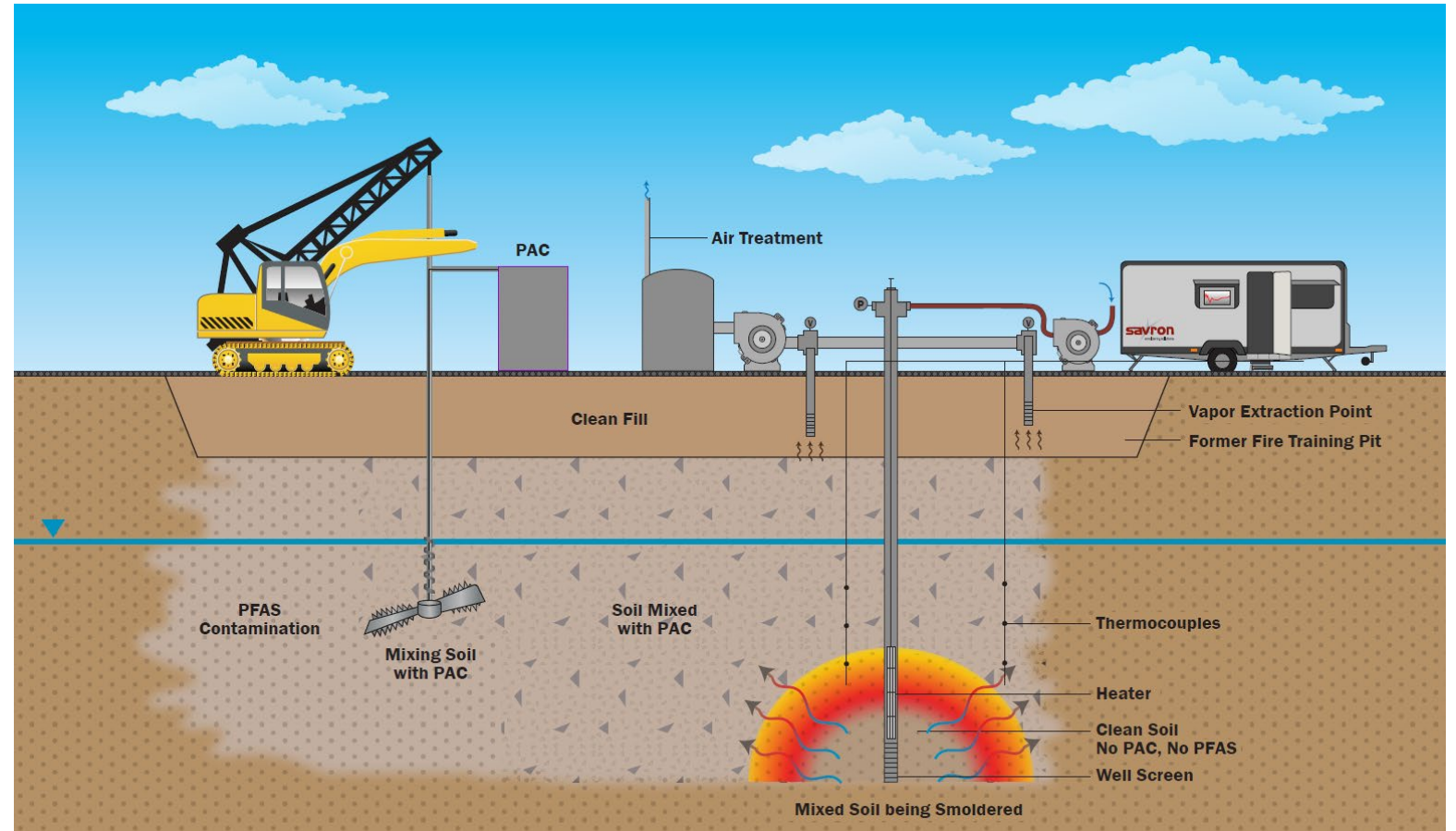
# Objectives

- Demonstrate can meet soil cleanup criteria
- Compare cost / performance to two other soil treatment technologies
- Emissions characterization using OTM-45 and 50



# ESTCP In Situ STAR

- Demonstration of PFAS destruction in source zone
- 4 ignition points, 500 m<sup>3</sup> soil volume
- In-situ soil mixing for carbon amendment





# ESTCP In Situ STAR

- Fuel mixture development testing completed
- Field mobilization ~August 2024





# Summary

- PFAS can be successfully destroyed using smoldering, leaving minimal treatment residuals
  - Surrogate fuel is used to achieve high temperatures required for PFAS destruction
  - PFAS in post-treatment soils reduced to below regulatory criteria
  - <1% of of total fluorine emitted as PFAS
  - CaO enhances PFAS destruction at lower temperatures and simplifies vapor treatment requirements
- Co-treatment of contaminated GAC and soils can increase net treatment
- Additional ex situ and in situ field demonstrations currently in progress

# Acknowledgements



BROWN



UNIVERSITY OF NOTRE DAME



2024 JOINT ENGINEER TRAINING CONFERENCE & EXPO

SAMEJETC.ORG



@SAMENATIONAL



@SAME\_NATIONAL



#SAMEJETC24



"SOCIETY OF AMERICAN MILITARY ENGINEERS"



## A Smoldering Solution for PFAS and Other Organic Contaminants

# THANK YOU

Please take a few minutes to complete a short survey about this session. Your feedback will help us improve future programming for JETC.

 **conferences** i/o



or browse to  
[jetc.cnf.io](https://jetc.cnf.io)

## A Smoldering Solution for PFAS and Other Organic Contaminants

# Q&A

- Gavin Grant, [GGrant@savronsolutions.com](mailto:GGrant@savronsolutions.com)
- Laura Kinsman, [LKinsman@savronsolutions.com](mailto:LKinsman@savronsolutions.com)